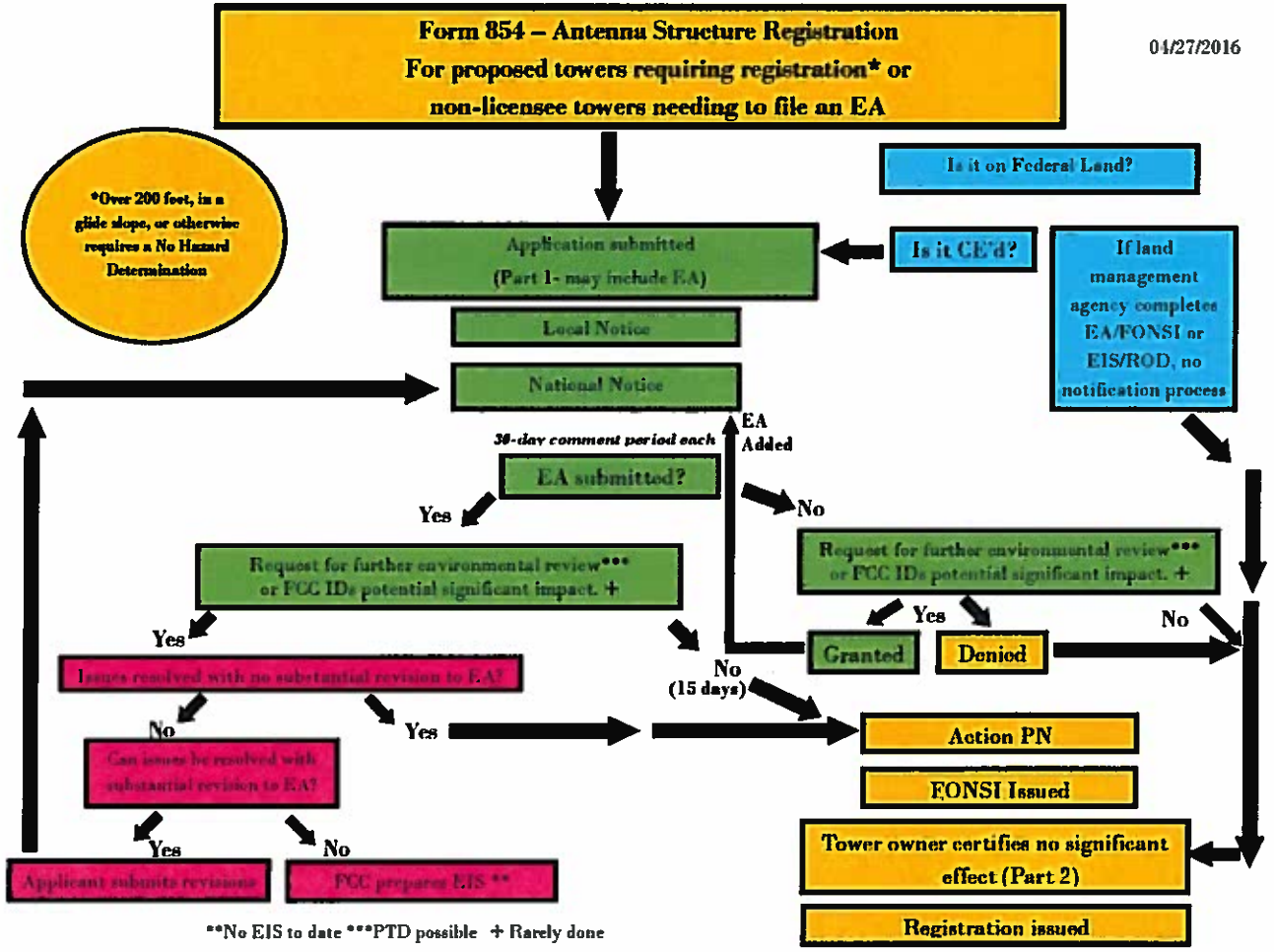FCC 854 Process